



LYNDEN DOOR, INC
2077 MAIN ST.
LYNDEN, WA 98264

PHONE: (360) 354-5676
FAX: (360) 354-3738
www.lyndendoor.com

PACIFIC COLLECTION

PRODUCT SPECIFICATIONS

Meets and exceeds WDMA TR-6 & AWI UV cured epoxy, polyester, urethane specifications.

Finish	Pacific Collection DRC UV Cured System
Grade	AWI – Custom (Premium Grade Available)
Process	Sand (150 grit) Sand (180 grit) (1) Coat Sealer Sand (180 grit) Stain (Cross Wipe System) (2) Coats Sealer Sand (240 grit) Clear Top Coat Doors individually poly-bagged for protection
Sheen	Satin (35 - 40 degrees)
Maintenance	During normal use, minimal maintenance is required. Should the surface become soiled it can be cleaned with damp cloth of a 50/50 mixture of white vinegar and water then apply a light coat of lemon oil.
Limitations	Not recommended for use in wet or highly humid areas. <i>This is not an exterior grade finish.</i>
Properties	The coating process is environmentally sound producing no VOC emissions and contain no formaldehyde. This finish is non-flammable and does not influence the flame spread rating or smoke density. In addition the coating contains ultra violet inhibitors keeping the finish water white thus slowing the natural aging of the wood. All stains used are organic earthen pigments and are 100% colorfast. The Pacific Collection is also antibacterial and will not support the growth of bacteria on the surface of the door.