

FACES:	HPVA Architectural "A" grade wood veneer (minimum thickness 1/80" (0.5mm) before sanding) Options: "AA" grade wood veneer, paint grade MDO, HDF (IHC-3)
SUBSTRATE:	Engineered wood composites
CORE:	Supercell expanded kraft corrugated paper with particleboard 18" (457mm) intermediate lock rail
STILES:	(CE) Compatible with face veneer, mill option AWS Type A wood or Type B veneered Option: (ME) Matching with face veneer
RAILS:	6" (152mm) mill option structural composite lumber, wood, or composite material
ASSEMBLY:	Non-bonded (loose lay)
ADHESIVES:	Type 1
MAXIMUM SIZE:	3'0" x 10'0" (914mm x 3048mm) or 4'0" x 9'0" (1219mm x 2743mm)
THICKNESS:	1-3/8" (35mm) or 1-3/4" (45mm)
WARRANTY:	Two (2) Years; for interior use only. Option: Five (5) Years or Limited Lifetime. SEE WARRANTY TERMS AND CONDITIONS.
STANDARDS:	WDMA IS-1A and AWS Custom Grade Option: WDMA IS-1A and AWS Premium Grade Performance attributes meet or exceed WDMA IS-1A and AWS Extra Heavy Duty standards when specified with blocking for surface applied hardware.
FIRE-RATING:	Not applicable
ACOUSTICAL RATING:	Not applicable
ENVIRONMENTAL ATTRIBUTES:	This product is TSCA Title VI compliant. This product is manufactured with pre-consumer recycled material. For additional information on product contribution, please refer to the GreenDor™ Contribution Sheets.



Manufacturing Options

BLOCKING:	Special blocking options may be specified (reference WDMA I.S.1A blocking options HB-1 through HB-8).
MACHINING:	Machining for hardware, open cutouts, installation of lites and louvers, applied moldings, decorative routing, doors and transoms. Hardware cutouts shall be factory machined from manufacturers' templates and shop drawings.
TRANSPARENT FINISH:	WDMA TR8 / AWS System 9 – UV Cured Acrylated Polyester/Urethane finishes in standard and custom match stains Options: Other finish systems available
OPAQUE FINISH:	Factory painting in standard and custom match colors Options: Standard or color tinted priming available

NAUF Hollow Core Primed Hardboard – Project conditions / Environmental Limitations: Hollow core doors constructed with NAUF hardboards are especially susceptible to adverse conditions. Product performance may be jeopardized if exposed to extremes of temperature & humidity. Do not deliver or install doors until spaces are enclosed and watertight, wet work in spaces is complete and dry, and HVAC system is operating and maintaining ambient temperature & humidity conditions at occupancy levels during the remainder of the construction period (relative humidity is not be less than 25%, or exceeds 55%).