

FACES:	High Pressure Decorative Laminate (HPDL) faces to meet minimum requirements of National Electrical Manufacturers Association (NEMA) Standard LD3 HPDL.		
SUBSTRATE:	Engineered wood composites		
CORE:	Particleboard ANSI A208.1 LD2		
STILES:	(ME) Matching with decorative laminate face, AWS Type C HPDL Option: Wood edges painted or stained to complement decorative laminate face		
RAILS:	Mill option structural composite lumber, wood, or composite material		
ASSEMBLY:	Stiles and rails are securely bonded to the core and the assembled unit is sanded prior to application of faces.		
ADHESIVES:	Type 1		
MAXIMUM SIZE:	Non-Rated	5'0" x 12'0" (1524mm x 3658mm)	
	20-Minute Rated	5'0" x 10'0" (1524mm x 3048mm)	
THICKNESS:	Non-Rated	1-3/4" (45mm)	Option: Up to 2-1/4" (57mm)
	20-Minute Rated	1-3/4" (45mm)	Option: Up to 2-1/4" (57mm)
WARRANTY:	Life of original installation; for interior use only. SEE WARRANTY TERMS AND CONDITIONS.		
STANDARDS:	WDMA IS-1A and AWS Premium Grade		
FIRE-RATING:	Positive Pressure Category B or Neutral Pressure Positive Pressure tested in accordance with UBC 7-2 1997, UL 10C, and NFPA 252. Neutral Pressure with hose stream tested in accordance with UBC 7 1994 and UL 10B. For additional information on fire doors, please refer to the Lynden Door Fire Door Technical Sheets.		
LEAD SHIELDING:	Standard 4 lb with 1/32" (0.8mm) shielding layered between the core/frame assembly and the face on each side of the door, thereby eliminating the requirement for most shielding of hardware. Heavier shielding up to 3/8" (10mm) available upon request. 1/8" (3mm) thick maximum lead with 20-Minute rating.		
ACOUSTICAL RATING:	Information presently not available		
ENVIRONMENTAL ATTRIBUTES:	This product is TSCA Title VI compliant. This product is manufactured with pre-consumer recycled material. For additional information on product contribution, please refer to the GreenDor™ Contribution Sheets.		



Manufacturing Options

BLOCKING:	Special blocking options may be specified (reference WDMA I.S.1A blocking options HB-1 through HB-8).
MACHINING:	Machining for hardware, open cutouts, installation of lites, applied moldings, plant-ons, raceways, decorative routing, doors and transoms. Hardware cutouts shall be factory machined from manufacturers' templates and shop drawings. Note: Louvers not available in rated door. Note: Lynden Door, Inc recommends the use of an appropriate continuous hinge for best performance of this door. When pivots are specified, it is recommended that intermediate pivot(s) be used in conjunction with top and bottom offset pivots. When hinges are specified, it is recommended that heavy weight hinges be used. Note: Fire rated doors must glazed under label service.