LD Architectural Series

Lynden Door™

FACES:	HPVA Architectural "A" grade wood veneer (minimum thickness ⅟₅₀" (0.5mm) before sanding) **Options:** "AA" grade wood veneer, paint grade MDO, HDF (SHC-3)
SUBSTRATE:	Engineered wood composites
CORE:	Supercell expanded kraft corrugated paper with particleboard lockblocks
STILES:	(CE) Compatible with face veneer, mill option AWS Type A wood or Type B veneered **Option:** (ME) Matching with face veneer
RAILS:	Mill option structural composite lumber, wood, or composite material
ASSEMBLY:	Non-bonded (loose lay)
ADHESIVES:	Type 1
MAXIMUM SIZE:	3'0" x 10'0" (914mm x 3048mm) or 4'0" x 9'0" (1219mm x 2743mm)
THICKNESS:	1-⅜" (35mm) or 1-¾" (45mm)
WARRANTY:	Two (2) Years; for interior use only. **Option:** Five (5) Years or Limited Lifetime. SEE WARRANTY TERMS AND CONDITIONS.
STANDARDS:	WDMA IS-1A and AWS Custom Grade **Option:** WDMA IS-1A and AWS Premium Grade Performance attributes meet or exceed WDMA IS-1A and AWS Standard Duty standards when specified with blocking for surface applied hardware.
FIRE-RATING:	Not applicable
ACOUSTICAL RATING:	Not applicable
ENVIRONMENTAL ATTRIBUTES:	This product is TSCA Title VI compliant. This product is manufactured with pre-consumer recycled material. For additional information on product contribution, please refer to the GreenDor™ Contribution Sheets.
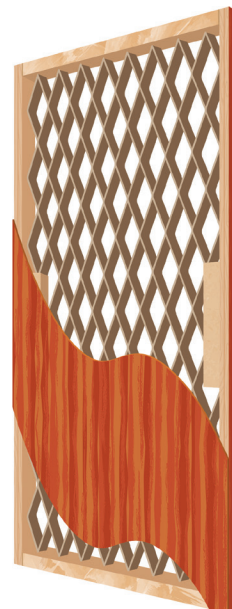
Manufacturing Options

BLOCKING:	Special blocking options may be specified (reference WDMA I.S.1A blocking options HB-1 through HB-8).
MACHINING:	Machining for hardware, open cutouts, installation of lites and louvers, applied moldings, decorative routing, doors and transoms. Hardware cutouts shall be factory machined from manufacturers' templates and shop drawings.
TRANSPARENT FINISH:	WDMA TR8 / AWS System 9 – UV Cured Acrylated Polyester/Urethane finishes in standard and custom match stains **Options:** Other finish systems available
OPAQUE FINISH:	Factory painting in standard and custom match colors **Options:** Standard or color tinted priming available