

<b>FACES:</b>	HPVA Architectural "A" grade wood veneer (minimum thickness 1/32" (0.5mm) before sanding) <b>Options:</b> "AA" grade wood veneer, paint grade MDO, HDF (IHC-3)
<b>SUBSTRATE:</b>	Engineered wood composites
<b>CORE:</b>	Supercell expanded kraft corrugated paper with particleboard 18" (457mm) intermediate lock rail
<b>STILES:</b>	(CE) Compatible with face veneer, mill option AWS Type A wood or Type B veneered <b>Option:</b> (ME) Matching with face veneer
<b>RAILS:</b>	6" (152mm) mill option structural composite lumber, wood, or composite material
<b>ASSEMBLY:</b>	Non-bonded (loose lay)
<b>ADHESIVES:</b>	Type 1
<b>MAXIMUM SIZE:</b>	3'0" x 10'0" (914mm x 3048mm) or 4'0" x 9'0" (1219mm x 2743mm)
<b>THICKNESS:</b>	1-3/8" (35mm) or 1-3/4" (45mm)
<b>WARRANTY:</b>	Five (5) Years; for interior use only. <b>Option:</b> 10 Years or Limited Lifetime. SEE WARRANTY TERMS AND CONDITIONS.
<b>STANDARDS:</b>	WDMA IS-1A and AWS Custom Grade <b>Option:</b> WDMA IS-1A and AWS Premium Grade Performance attributes meet or exceed WDMA IS-1A and AWS Extra Heavy Duty standards when specified with blocking for surface applied hardware.
<b>FIRE-RATING:</b>	Not applicable
<b>ACOUSTICAL RATING:</b>	Not applicable
<b>ENVIRONMENTAL ATTRIBUTES:</b>	This product is TSCA Title VI compliant. All adhesives and binders in this product contain no added urea-formaldehyde. This product is manufactured with pre-consumer recycled material. For additional information on product contribution, please refer to the GreenDor™ Contribution Sheets.



## Manufacturing Options

<b>BLOCKING:</b>	Special blocking options may be specified (reference WDMA I.S.1A blocking options HB-1 through HB-8).
<b>MACHINING:</b>	Machining for hardware, open cutouts, installation of lites and louvers, applied moldings, decorative routing, doors and transoms. Hardware cutouts shall be factory machined from manufacturers' templates and shop drawings.
<b>TRANSPARENT FINISH:</b>	WDMA TR8 / AWS System 9 – UV Cured Acrylated Polyester/Urethane finishes in standard and custom match stains <b>Options:</b> Other finish systems available
<b>OPAQUE FINISH:</b>	Factory painting in standard and custom match colors <b>Options:</b> Standard or color tinted priming available

*NAUF Hollow Core Primed Hardboard – Project conditions / Environmental Limitations: Hollow core doors constructed with NAUF hardboards are especially susceptible to adverse conditions. Product performance may be jeopardized if exposed to extremes of temperature & humidity. Do not deliver or install doors until spaces are enclosed and watertight, wet work in spaces is complete and dry, and HVAC system is operating and maintaining ambient temperature & humidity conditions at occupancy levels during the remainder of the construction period (relative humidity is not less than 25%, or exceeds 55%).*